

Wednesday, May 24, 2017 3:02:34 PM

Page 1

NS1

Stop *NS2*

200

Start Date: 5/25/2017 **Start Qty:** 200.00

Required Date: 5/26/2017 Req'd Qty: 200.00

200

Customer:

DAS

21

9-89

Approvals: Process Plan: 9-89 Date: MAY 24 2017

Tooling:

Date:

NR1

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Insp.

D2732

Rev B1

0.00

100

Small Fab

Memo

0.00

Small Fab

Cut as per dwg (3.00")

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: 5410

0.00

120

Packaging

Memo

2.00

Packaging

Work Order ID 162073

Wednesday, May 24, 2017 3:02:34 PM

162073

Page 2

Item ID: D2732-030 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rubber Cushion - 3"
Start Date: 5/25/2017 Start Qty: 200.00 ***200*** Cust Item ID:
Required Date: 5/26/2017 Req'd Qty: 200.00 ***200*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89		
130									
QC	Memo	20.00							MAY 24 2017
Quality Control									

MAY 26 2017

DAS
21
9-89

Picklist Print

Wednesday, May 24, 2017 3:02:37 PM

Page 1

Work Order ID: 162073

162073

Parent Item: D2732-030

D2732-030

Parent Item Name: Rubber Cushion - 3"

Start Date: 5/25/2017

Required Date: 5/26/2017

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	612.8615	0.25	52.63158			
D2732									**				
Rubber Cushion (\$per foot)													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST412		612.8614694							
				150042		112.861469							
				158449		500							

17/05/26
DAS
36
9-89

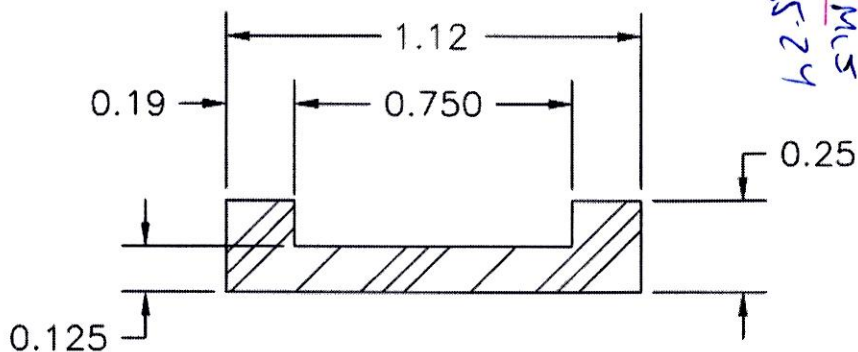
52.63158

DART



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i>17/05/29</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 162075 M.C.S.
17/05/29

D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003